

ISAFIL 78

Stuffed wire for hard reloading

NEW TECH

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Classification DIN EN 14700 : T Fe16 (MF 10-70-GZ)

Properties :

ISAFIL 78 is a self-protective stuffed wire, but it is possible to weld under gas protection. The alloy is used where wear is extremely abrasive. The added metal is not suitable for impact and shock stresses.

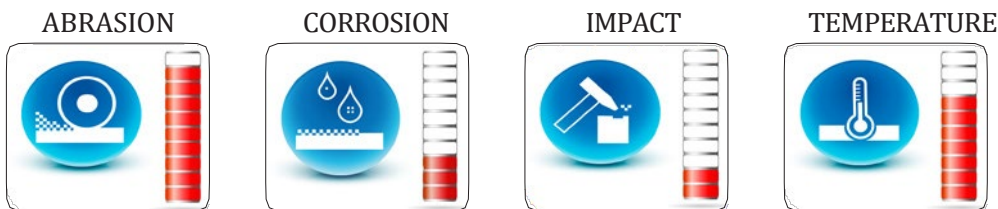
Applications :

Typical applications are: pump parts, mixing blades, endless screws, sand and gravel dredging, concrete and cement industry

Hardness :

64 - 68 HRC

Abrasion resistance :



Packaging : Coil "S" : 15kg / Coil "B" : 25kg / Coil "keg" : 250kg

Welding recommendations :

Ø mm	Ampere	Voltage
1,6	120 - 260	18 - 27
2,0	120 - 320	20 - 28
2,4	160 - 380	28 - 30
2,8	180 - 400	28 - 30

Responsibility: The purpose of this document is to assist the user in choosing the product. It is up to the user to verify that the chosen product is suitable for the applications for which it is intended. We reserve the right to modify the characteristics of its products without notice. Descriptions, illustrations and features are provided as an indication and cannot be the responsibility of our company. Smoke: View information on the Security Data Sheet available on request