

Classification DIN EN 14700 : T Fe15 (MF 10-65-G)

### Properties :

**ISAFIL 61** is a high-grade C-Cr-Nb- and special carbide allied stuffed wire that gives additional wear protection. The very high hardness of special carbides together with cubic niobium carbides form an optimal protection against abrasive and mineral wear. Don't recharge more than 2 layers

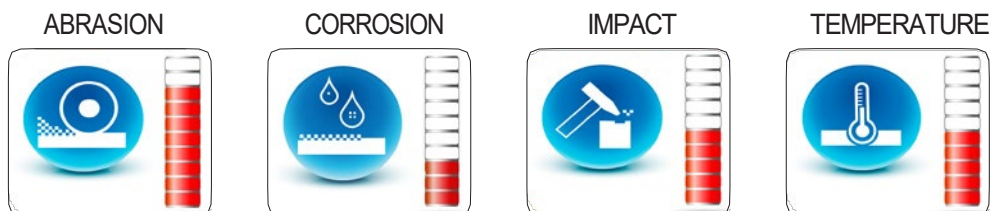
### Applications :

Brickyards, mines, sand and gravel dredging, concrete and cement industries. Endless screws, cement pumps, mixing blades, agitators and excavator teeth

### Hardness

62-65 HRC

### Abrasion resistance :



Packaging : Coil "S" : 15kg / Coil "B" : 25kg / Coil "keg" : 250kg

### Welding recommendations :

Ø mm	Ampere	Voltage
1,6	160 - 280	20 - 28
2,0	180 - 280	22 - 28
2,4	280 - 340	24 - 29
2,8	320 - 400	26 - 30