

Classification DIN EN 14700 : MF 6-55-PT

Properties :

C-Cr-Mo-V- combined C-Cr-V- for tenacious-hard, wear-resistant reloads. Well suited for automated welding. The re-loading free of cracks is possible with good preheating and slow cooling. A hardness of 58 HRC is achieved with a slow cooling

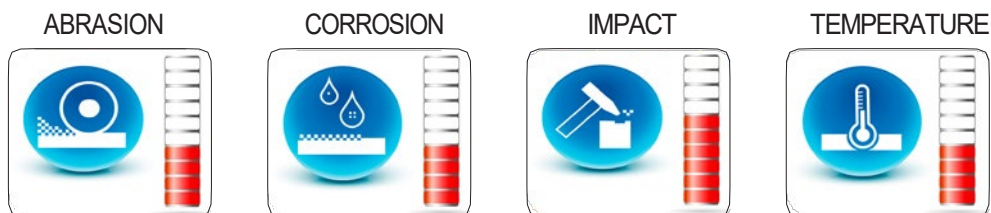
Applications :

For reloading parts subjected to normal wear by abrasion, impact and pressure such as sand pumps, dredging pump parts

Hardness :

55-58 HRC

Wear Resistance :



Packaging : Coil "S" : 15kg / Coil "B" : 25kg / Coil "keg" : 250kg

Welding recommendations :

Ø mm	Amperes	Voltage
1,6	180 - 220	20 - 26
2,0	220 - 250	22 - 26
2,4	260 - 300	24 - 27
2,8	300 - 340	27 - 28

Responsibility: The purpose of this document is to assist the user in choosing the product. It is up to the user to verify that the chosen product is suitable for the applications for which it is intended. We reserve the right to modify the characteristics of its products without notice. Descriptions, illustrations and features are provided as an indication and cannot be the responsibility of our company. Smoke: View information on the Security Data Sheet available on request